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*High Fidelity Topographical Modification of  
Materials for Lunar Dust Adhesion Mitigation*

**NASA Lunar Science Institute Forum 2009**

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# The Lunar Dust Problem ... Briefly

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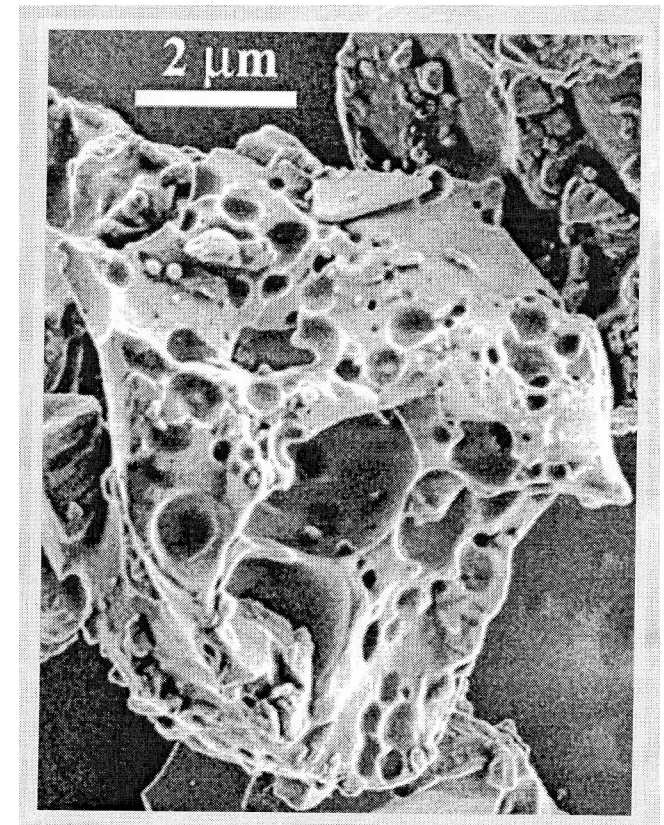


The lunar dust is problematic due to its:

- High porosity
- Broad size distribution
- Health risks
- Instrument and equipment compromising capability
- Potentially dynamic state

The lunar dust is **Strongly Adhesive** due to:

- Mechanical interlocking
- Electrostatic charging
- Magnetic properties
- Chemical reactivity



Bell, T., "True-Grit"-Unearthly Dust. *The Bent of Tau Beta Pi* 2006, pp 14 – 16.

# Surface Energy vs. Adhesion: Working Hypothesis

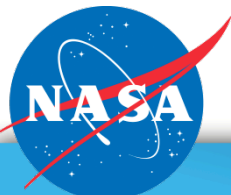
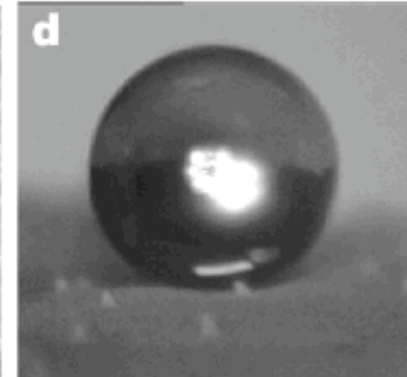
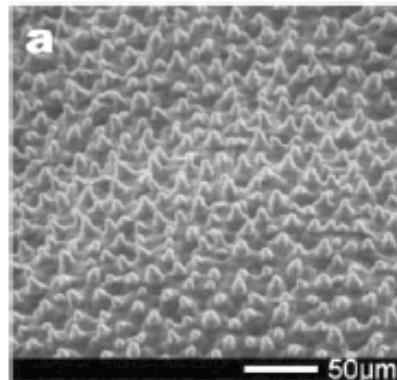
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Surface Energy



Intrinsic Lunar Dust  
Adhesive Interactions



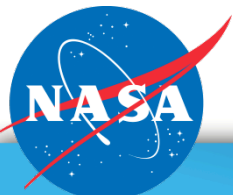
*Langmuir* **2005**, 21, 8978.

# Lunar Dust Simulant Mitigation Strategies

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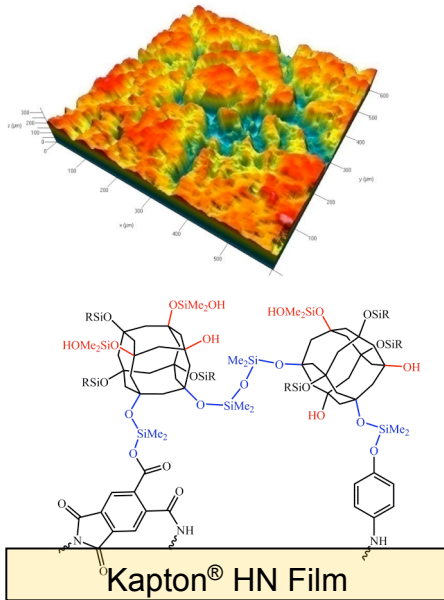
- Objective:
  - Develop a more fundamental understanding of the effects of surface energy and topography on lunar dust simulant adhesion
  - Research surface energy modification methods which are applicable to a diverse array of existing and experimental materials
- Approach:
  - Utilize topographical modification techniques and low surface energy materials to introduce lotus-effect surface properties
  - Adhere lunar dust simulant particles to AFM cantilevers and measure the work of adhesion on various surface treatments
  - Evaluate the efficacy of surface treatments for adhesion mitigation through active particle detachment experiments





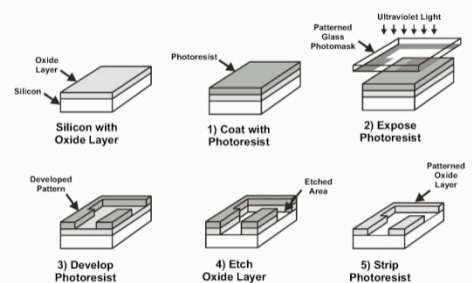
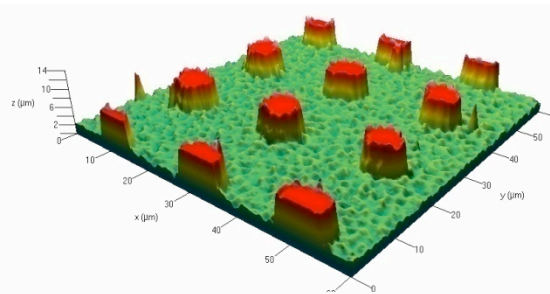


# Comparison of Topography Fidelity

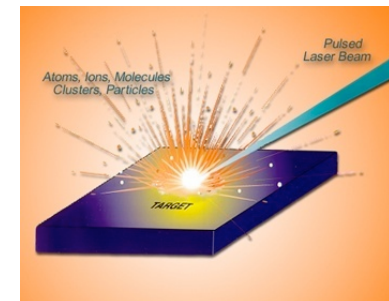
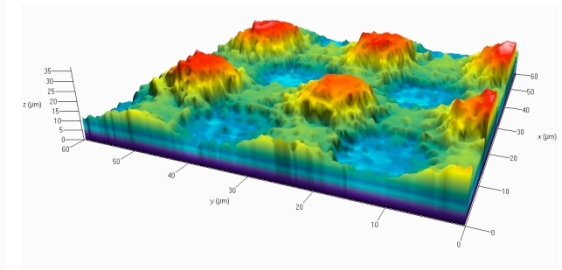


*Appl. Surf. Sci.* **2009**, 255(18), 8135-8144.

**Low Fidelity**

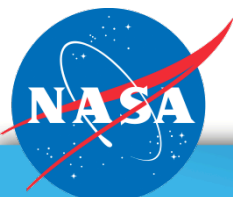


Photolithography



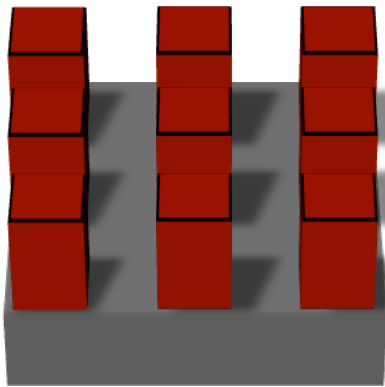
Laser Ablation  
Patterning

**High Fidelity**

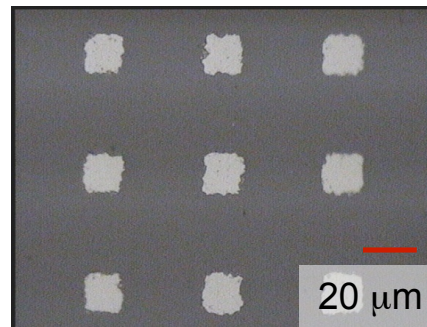
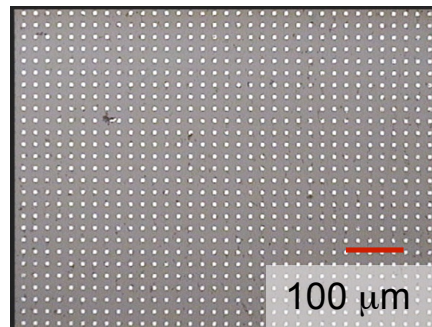
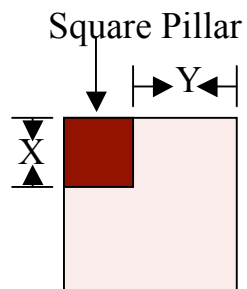


# Surface Engineering Question: What Dimensions Should be Used?

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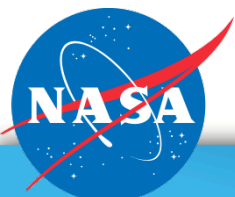
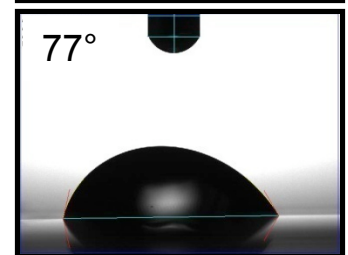
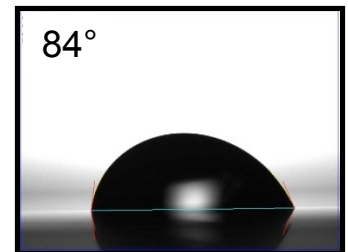


Mask #	Photomask dimensions (mm)		Photomask area (mm <sup>2</sup> )		Solid-liquid interface fraction
	X	Y	area	"Pillar" area	
1	20	25	2025	400	0.20
2	20	40	3600	400	0.11
3	20	10	900	400	0.44
4	10	10	400	100	0.25



Flat Ni-coated  
Kapton

Ni-coated  
Kapton w/  
Photopattern  
#1

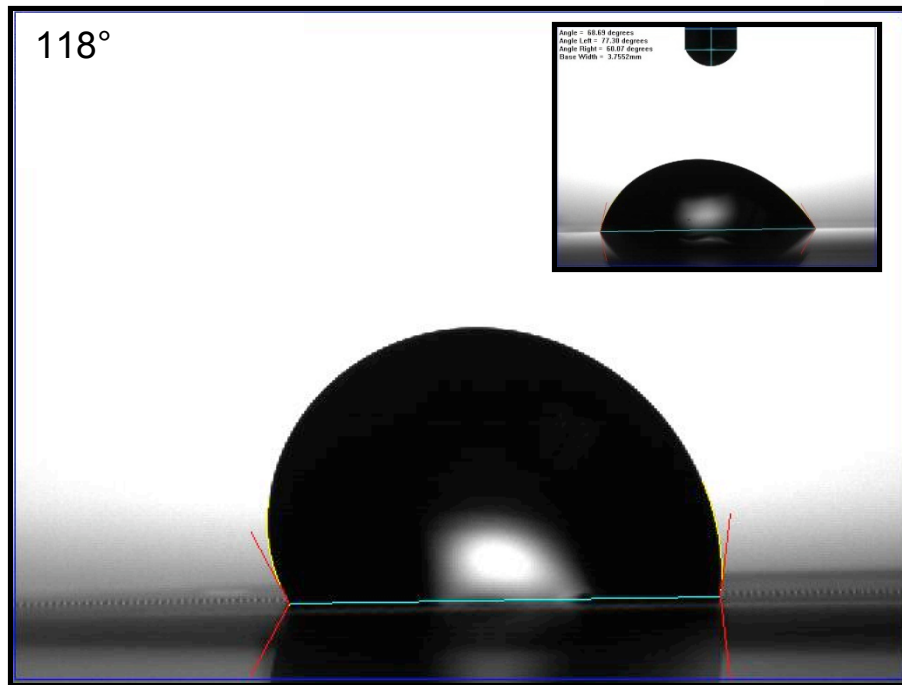




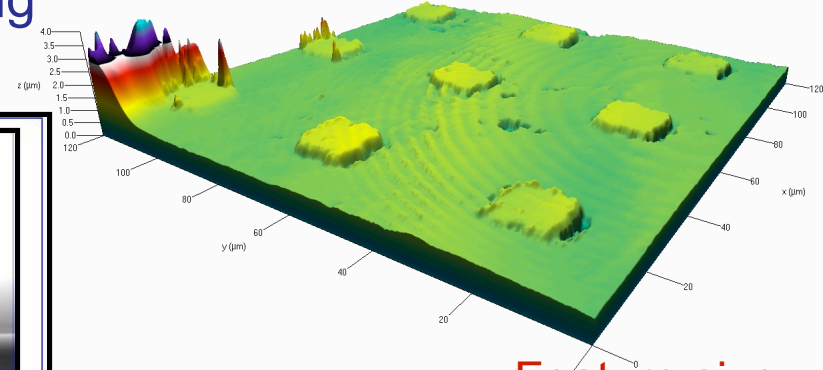
# Photolithography Series I: Ni-coated Kapton®



- Exposure to  $\text{CF}_4$  plasma deposits a Teflon®-like layer while increasing the pillar depth

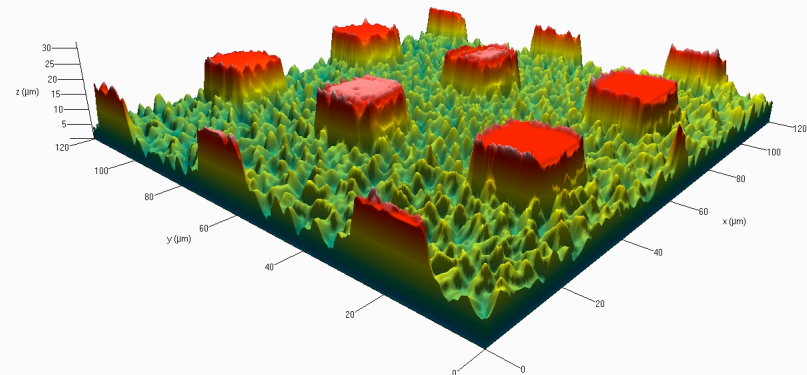


**BEFORE**

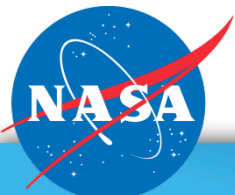


Feature size ~ 0.4 μm

**AFTER**



Feature size ~ 20 μm

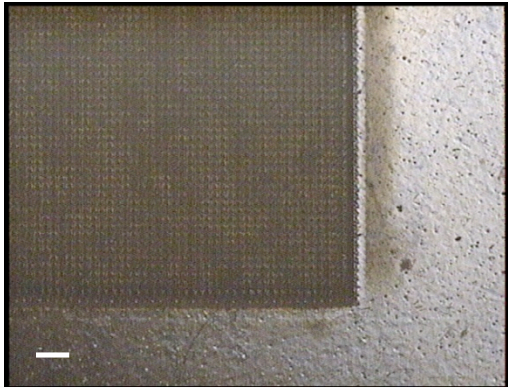


# Laser Ablation Pattern Visualization: Optical and Confocal Microscopy

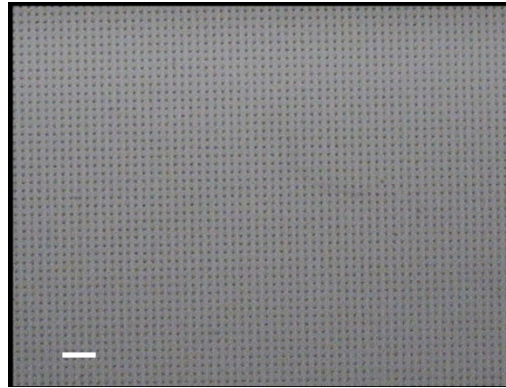
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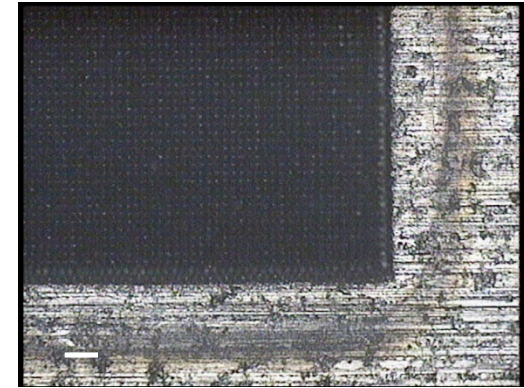
## Optical Microscope Images (Scale Bar: 100 $\mu\text{m}$ )



Kapton®

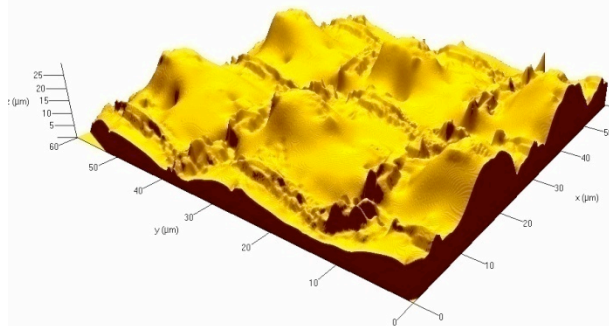


Polyimide Siloxane

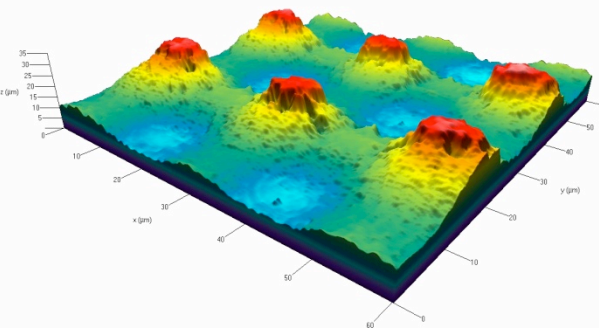


Aluminum 3003H14

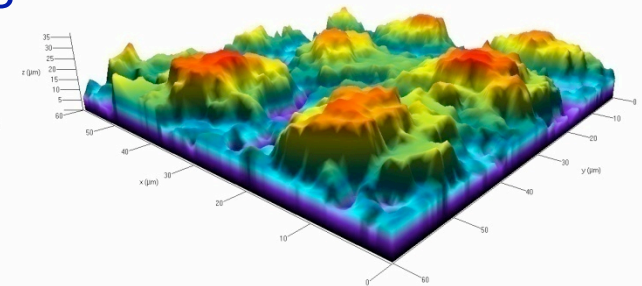
## Confocal Microscope Images



15  $\mu\text{m}$

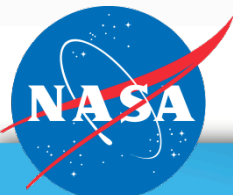


25  $\mu\text{m}$



25  $\mu\text{m}$

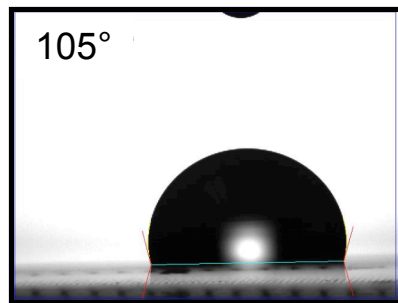
Feature sizes



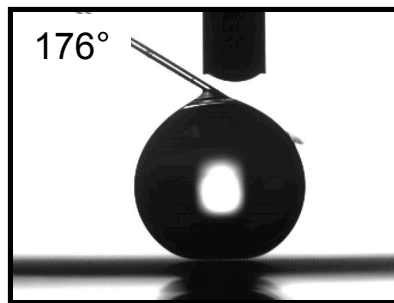


# Laser Ablation of Commercial Materials

- Laser ablation patterning lowers the surface energy of materials as shown by increasing water contact angles.



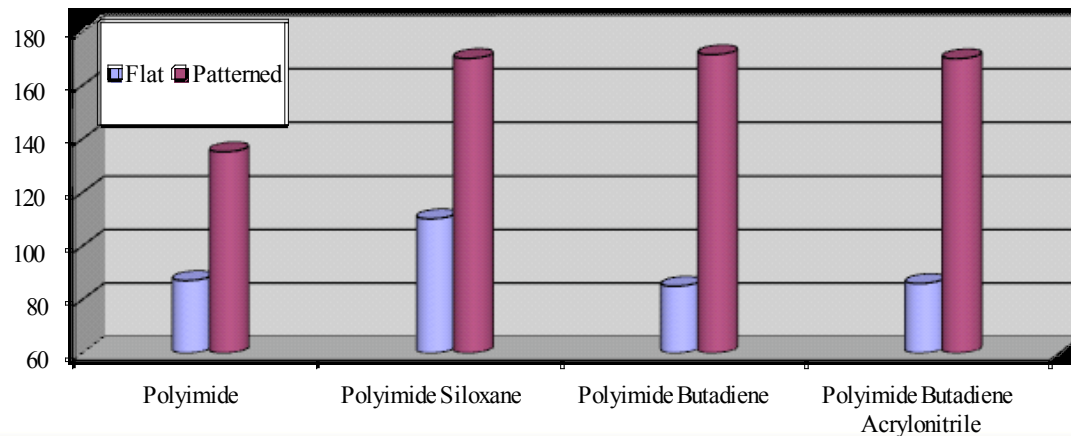
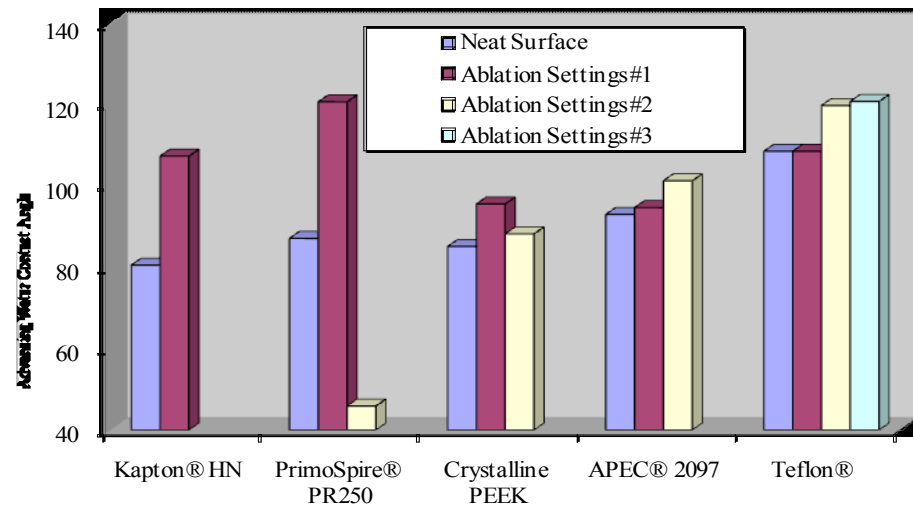
Polyimide Siloxane  
Before



After

Advancing Water Contact  
Angle

Laser Ablation Patterning of Commercially Available Materials

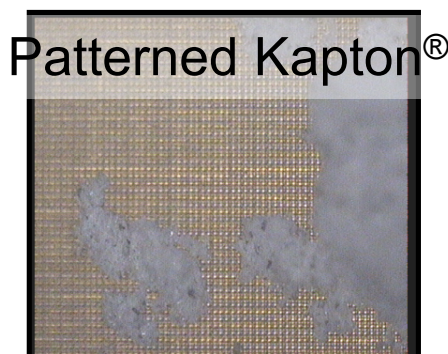
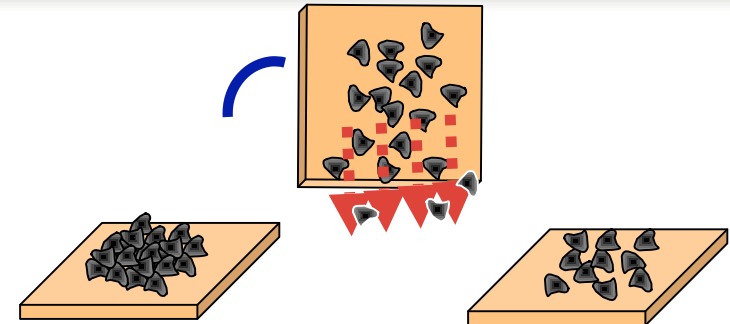


# Qualitative Dust Adhesion Testing: Crude Tapping Test

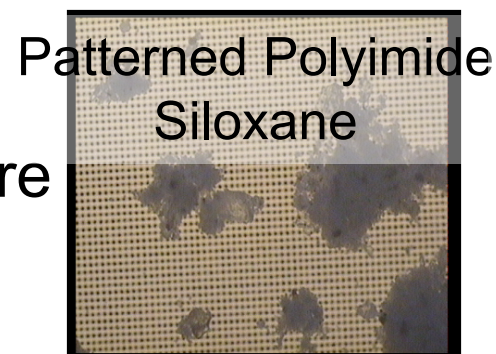
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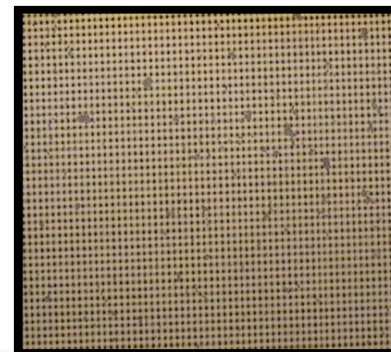
- Lunar dust simulant ( $\leq 25 \mu\text{m}$ ) was deposited on the surface. The samples were then tilted 90° and tapped once on a hard surface. (50 times magnification)



Before



After





# Dust Adhesion Testing: AFM Adhesion Force Measurement

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## AFM Adhesion Test

## Sonic Wand Test

- Largest individual grains  $\approx 3 \mu\text{m}$
- Spherical particle volume =  $\frac{4}{3}\pi r^3 = 14.2 \mu\text{m}^3$
- Particle Mass (SG of  $2.9 \text{ g/cm}^3$ ) =  $41 \text{ pg}$
- Surface acceleration was  $4.08 \times 10^5 \text{ m/s}^2$
- Minimal adhesion force for the remaining particles of  $16.7 \text{ nN}$ .
- The adhesion of:
  - Seasoning to a tortilla chip =  $1.6 - 330 \text{ nN}$
  - Silicon nitride AFM tip to tantalum oxynitride =  $3 \text{ nN}$
  - ITO-coated AFM tip to  $\text{CF}_3$ -functionalized Si wafer =  $25 \text{ nN}$

S-5200

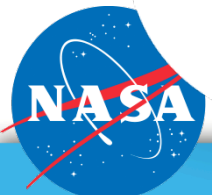


Image Magnified 200 times  
Scale Bar =  $20 \mu\text{m}$

# Conclusions

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- No single material, surface preparation, or device will be amenable to every lunar application.
- Surface chemistry and topographical modifications are effective means to tailor materials with specific interfacial properties.
- Laser ablation patterning is a rapid, scalable, high precision technique for engineering surface topographies and is applicable to a wide variety of materials.
- It is important to develop an efficient screening tool towards identifying the efficacy of materials and surface treatments on lunar dust simulant adhesion.
- Our passive approach coupled with active lunar dust mitigation strategies may be advantageous for some applications and is currently under investigation.







# Acknowledgements

## Collaborators:

Dr. Sayata Ghose  
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Brad Atkins

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Vincent Cruz  
Jane Hogge

John Hopkins

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